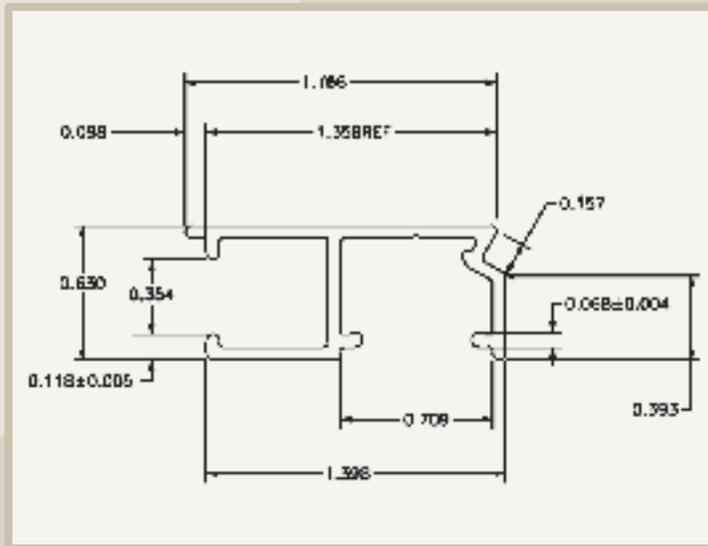


ALL NOISE CONTROL

ARCHITECT'S GUIDE WINDOW HARDWARE



All Noise Control, the most widely specified window hardware brand, offers a complete selection of window hardware and drapery heading systems suitable for virtually any installation. This guide will assist you in selecting and specifying the best solution for your facility needs.

INDEX

This manual is designed to assist in the selection of All Noise Control custom window hardware and special heading systems for various kinds of installations. It is divided into three convenient sections:

1. All Noise Control custom window heading systems.
2. Performance data of track systems.
3. Basic component parts and specifications for each track system.

<small>General Information</small>	
Drapery Heading Systems	
Ripplefold®	4,6
Accordia-Fold®	5,7
<small>Component parts</small>	
Track Systems Performance	
Data	9,10
Draw Cord Operation	
94001 Series	11,12
93001 Series	13,14
9095 Series	15
Baton or Hand Drawn Operations	
Baton or Hand Draw Suggested Specifications	18
94003 Series	16-18
94004 Series	16-18
94005 Series	16-18
94008 Series	16-18
9046 Series	16-18
Superfine® Contract Rods	19
Cubicle Track Systems	20-23
Installation Aids	23

CUSTOM WINDOW HARDWARE & HEADING SYSTEMS

WINDOW TREATMENT PRODUCTS FOR EVERY COMMERCIAL AND RESIDENTIAL NEED

All Noise Control is the world's leading manufacturer of window hardware. All Noise Control pioneered the development of custom Architrac® and drapery heading systems to offer architects, interior designers and construction specifiers top quality, precisely engineered products for commercial, institutional and residential applications.

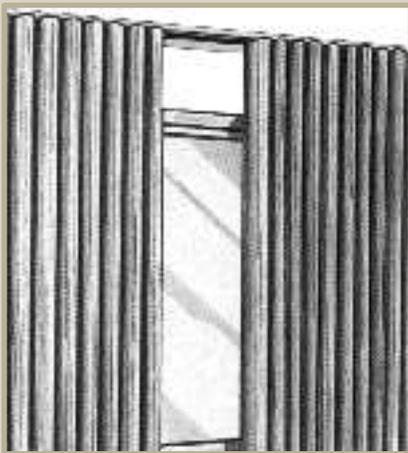
COMMERCIAL/CONTRACT CUSTOMER SERVICE

All Noise Control, LLC
2731 Vista Parkway Suite # D-6
WPB, Florida 33411
Ph. (561) 964-9360
Fax. 1-800-363-1593
www.allnoisecontrol.com

DRAPERY HEADING SYSTEMS

There are three headings that can be used with the various All Noise Control Architrac series. Each system uses a different pleating method to achieve unique and beautiful decorating effects. Each of the two custom heading systems - Ripplefold® and Accordia-Fold® - offer definite benefits. Both are designed for attractive appearance from both inside and outside a building ... an advantage to designers who desire uniformity in the exterior appearance of a building. All custom tracks are designed for easy installation and maintenance.

RIPPLEFOLD®



DESCRIPTION

Soft ripple-like folds flow smoothly from one end of the track to the other. The effect is gently tailored - suitable for commercial or residential installations. Spaced carriers control drapery fullness.

FEATURES

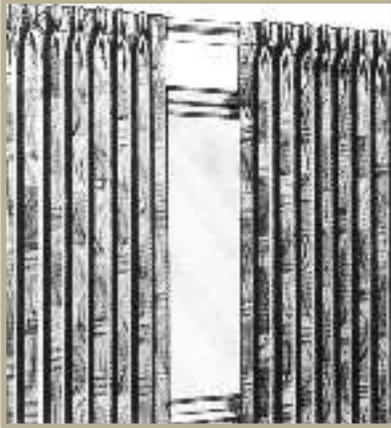
- Panels can be pressed flat, yet fall into folds.
- Headings are suspended under the track.
- No hooks or pins.
- Stackback space is less than conventional draperies.
- Draperies easily snap on and off carriers.

RECOMMENDATIONS

Recommended where draperies require frequent launderings, such as hospitals and institutions. Draperies have uniform ripple-like appearance inside and outside.

Note: When drapery pins can cause a safety hazard, use snap systems (Ripplefold® or Accordia-Fold®).

CONVENTIONAL PLEATS



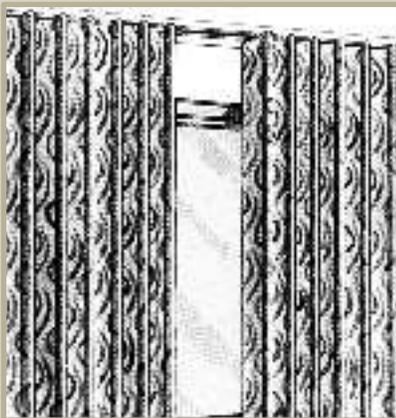
DESCRIPTION

Familiar pinch-pleated draperies are attached to slide carriers with slip-in or pin-on hooks. Draperies can be custom-made or ready made. To select proper track system for this heading, see chart page 9.

FEATURES

- Can be used with most track systems.
- Headings can be suspended under the track or over the face of it.
- Most familiar of the heading systems.
- Can be tied back for effect.

ACCORDIA-FOLD®



DESCRIPTION

Precise accordion-like pleats offer a tailored look on both sides of the window. Snap tape sewn to heading controls drapery fullness and pleat depth. Ideal for commercial or residential installations.

FEATURES

- Headings are suspended under track.
- Draperies easily snap on and off carriers.
- Snap tape on heading controls pleat depth.
- Stackback is less than any other drapery system.

RECOMMENDATIONS

Recommended for "tight" areas where minimum stackback space is required. Ideal for narrow windows or window walls. Precise, tailored appearance.

Note: When drapery pins can cause a safety hazard, use snap systems (Ripplefold® or Accordia-Fold®).

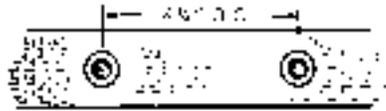
RIPPLEFOLD® DRAPERY HEADING SYSTEM

DESCRIPTION

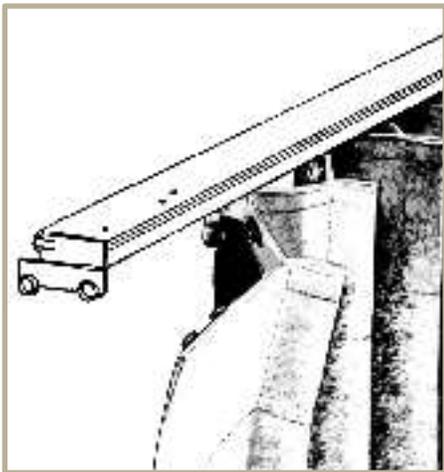
An unbroken flow of softly rippled folds. Gently disciplined, uniquely fabricated so the panels can be pressed flat yet automatically fall into folds. Suitable for either commercial or residential installations. Folds are identically beautiful from inside the room or from outside the building - an architectural advantage. Stackback space is less. Headings are suspended under the track. Draperies easily snap on and off from carriers. Select fullness from four differently spaced snap carriers.

DRAPERY SPECIFICATIONS

Finished drapery panels to be fabricated per instructions in All Noise Control Ripplefold Guide, R4730002, using NO. 92145 stiffened nylon tape with snaps on 4 1/4" centers. Bottom hems to be 4" wide with All Noise Control NO. 1615 covered lead weights in corner of each panel.



(For Baton Draw, use R4930002 Fabrication Guide)



SPACED CARRIERS CONTROL DRAPERY FULLNESS

STANDARD CARRIERS



Spaced snap carriers for use with all track systems except NOS. 93001 and 93501.
NO. 92140 for 120% fullness.
NO. 92141 for 100% fullness.
NO. 92142 for 80% fullness.
NO. 92143 for 60% fullness.

FRONT LOAD CARRIERS

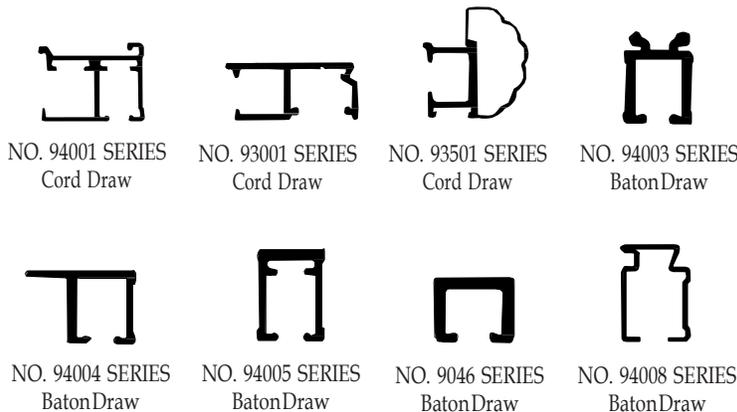


Slide shoes for use with front load track systems Series 93001 and 93501.
NO. 93140 for 120% fullness.
NO. 93141 for 100% fullness.
NO. 93142 for 80% fullness.
NO. 93143 for 60% fullness.

APPLICATIONS

CAN BE USED ON TRACK SYSTEMS

FOR TRACK SPECIFICATIONS REFER TO PAGE 9



ACCORDIA-FOLD® DRAPERY HEADING SYSTEM

DESCRIPTION

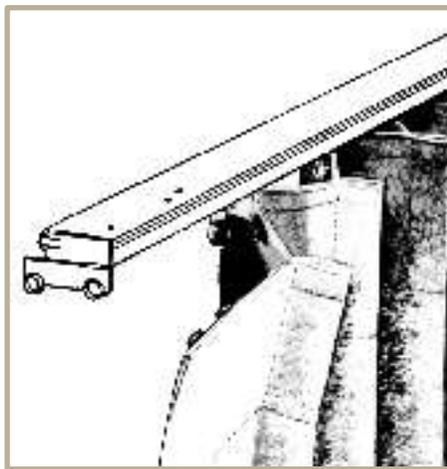
The draperies in multi-windowed buildings can now be just as attractive from the outside as the inside. Schools, hospitals, as well as hotels, motels, and apartments are ideal locations. The "wide open" look you want at a window wall, plus protection against daytime glare. Ease of maintenance is another advantage business firms appreciate. Accordia-Fold® is particularly at home with open architecture and clean modern design. Use it both at window walls and at narrow windows where stackback should be held to a minimum. Using Butt-Master carriers reduces stackback an additional 3-1/2".

DRAPERY SPECIFICATIONS

Finished drapery panels to be fabricated per instructions in All Noise Control Accordia-Fold® Fabrication Guide, R5120002, using any of the following tapes:

- NO. 92131 - snaps 7-1/2" O.C.
- NO. 92132 - snaps 8-1/2" O.C.
- NO. 92133 - snaps 10" O.C.

Drapery headings to be fabricated with All Noise Control permanent, non-woven, medium weight 4" buckram (NO. 1154). Bottom hems to be 4" wide with All Noise Control NO. 1615 covered lead weights in the corner of each panel. All side hems to be triple thickness 1" wide.

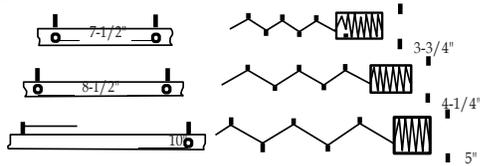


SNAP TAPE CONTROLS PLEATING

Pleat depth controls fullness.

Stackback space is controlled by snap spacing. NO. 92131 snaps on 7-1/2" centers for 3-3/4" stack depth; NO. 92132 on 8-1/2" centers for 4-1/4" stack depth; NO. 92133

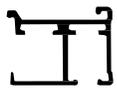
on 10" centers for 5" stack depth. The wider the window, the more stack depth is desirable. Tape is washable white nylon; must be ordered separately; 7-1/2" spacing is recommended for short draperies; 8-1/2" spacing is recommended for standard length draperies; 10" spacing is recommended for use at tall windows or with bulky fabrics.



APPLICATIONS

CAN BE USED ON TRACK SYSTEMS

FOR TRACK SPECIFICATIONS REFER TO PAGE 9



NO. 94001 SERIES
Cord Draw



NO. 93001 SERIES
Cord Draw



NO. 93501 SERIES
Cord Draw



NO. 94003 SERIES
BatonDraw



NO. 94004 SERIES
BatonDraw



NO. 94005 SERIES
BatonDraw

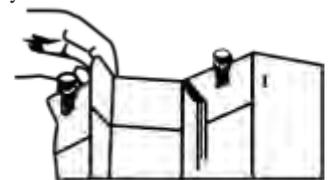


NO. 9046 SERIES
BatonDraw



NO. 94008 SERIES
BatonDraw

NO. 92122 SEW-ON TAB CARRIER
Replaces snap tapes and carriers. Stitch to heading before pleating. Perforated to sew easily, resist tears.

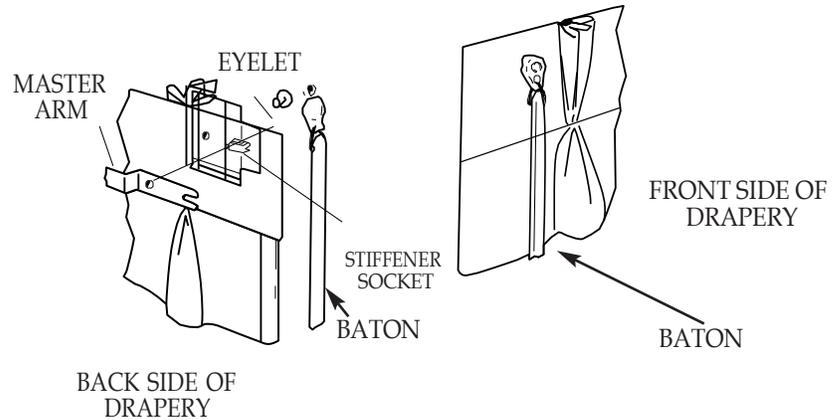


BATON DRAW SYSTEM WITH SEWN-ON STIFFENER

CUSTOM HAND DRAW SYSTEM

DESCRIPTION

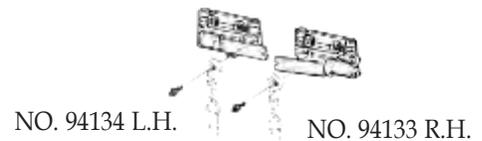
Designed for a variety of commercial and institutional applications. Ideal for motels, hotels, dormitories, etc., where drapery and rod wear present special maintenance problems and costs. Puts baton in view of the user. No hidden cords. Just push or pull baton to open and close draperies. Multi-wheel masters will take torque in any direction. Can be used with conventional pleated, Accordia-Fold® and Ripplefold® heading systems.



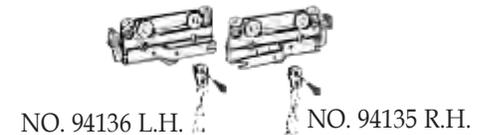
FEATURES

- Stiffener is sewn and grommeted to drapery overlap.
- Stiffener socket is placed over master arm.
- Baton is attached by a screw through the eyelet and into the master arm.
- 92900 tooling with 94147 eyelet die required to grommet drapery.

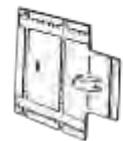
COMPONENT PARTS MULTI-WHEEL BATON MASTERS



Use with conventional pleated and Accordia-Fold systems.



Use with Ripplefold heading systems.



NO. 94145 OVERLAP STIFFENER WITH EYELET
For use with conventional pleated drapery trim for use with 94004.

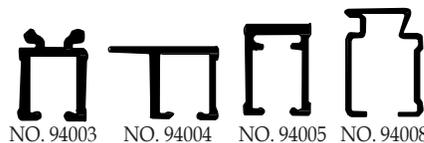


NO. 94146 OVERLAP STIFFENER WITH EYELET
For Accordia-Fold® and Ripplefold® panels.



EYELET
Supplied with stiffeners.

Use with Series 94003, 94004, 94005 or 94008 track systems. May be used with conventional pleated, Accordia-Fold® or Ripplefold® drapery headings.



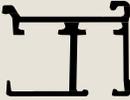
SPECIFICATIONS

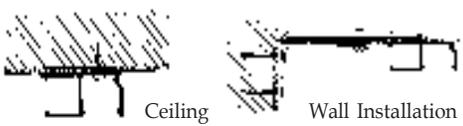
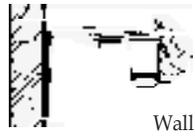
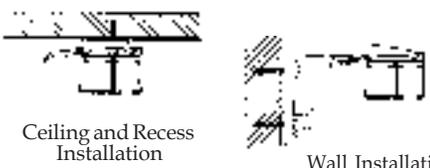
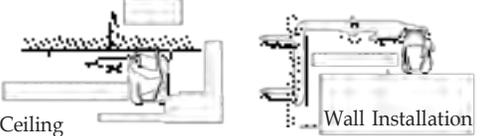
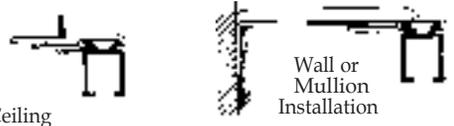
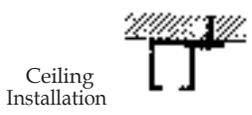
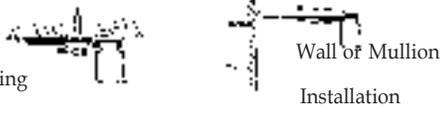
Furnish and install All Noise Control hand draw track Series 94003, 94004, 94005, or 94008.

Track to be equipped with appropriate components for heading system selected. Draperies to be grommeted with eyelet. Specify 2½', 3', 4', 5' or 6' baton.

Heading System	Masters	Stiffener & Chart
Conventional Pleated	No. 94133 R.H. No. 94134 L.H.	No. 94145 R4930002
Accordia-Fold	No. 94133 R.H. No. 94134 L.H.	No. 94146 R5120002
Ripplefold	No. 94135 R.H. No. 94136 L.H.	No. 94146 R4930002

TRACK SYSTEMS PERFORMANCE DATA

	Series	Cross Section	Max. Track Set Length	Heading Systems
CORD DRAW SYSTEMS Track set is opened and closed by traverse cord. Continuous cord loop permits use of cord tension pulley.	93001 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Can be angular bent using 12" radius or circular curved**	Accordia-Fold® *Ripplefold® Conventional Pleated
	93501 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Cannot be bent or curved	Accordia-Fold® *Ripplefold® Conventional Pleated
	94001 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Can be angular bent using 12" radius or circular curved**	Conventional Pleated Accordia-Fold® *Ripplefold®
	9095 SERIES		One-Way Draw 24 ft. Two-Way Draw 32 ft. Can be angular bent using 8" radius or circular curved**	Conventional Pleated
	3000 SERIES (Superfine)		One-Way Draw 12-½ ft. Two-Way Draw 25 ft.	Conventional Pleated
HAND DRAW CORDLESS SYSTEMS Track set is opened and closed by hand - no cord involved. Fiberglass batons, attached to lead carriers, are recommended for traversing draperies. Maximum track lengths and maximum fabric weight do not apply to curved track - check with customer service for feasibility - send complete specifications and fabric weight. **NOTE: Nos. 93001, 94001, 94003, 94005 and 9046 can be curved to a larger semi-circle radius. Contact customer service for more information. *Maximum length for one-way draw Ripplefold® track systems is 16 feet.	94003 SERIES		One-Way Draw 20 ft. Two-Way Draw 40 ft. Can be angular bent using 12" radius or circular curved**	Conventional Pleated Cubicle Curtain Accordia-Fold® Ripplefold®
	94004 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Cannot be curved	Conventional Pleated Cubicle Curtain Accordia-Fold® Ripplefold®
	94005 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Can be angular bent using 12" radius or circular curved**	Conventional Pleated Cubicle Curtain Accordia-Fold® Ripplefold®
	9046 SERIES		One-Way Draw 16 ft. Two-Way Draw 20 ft. Can be angular bent using 8" or 12" radius or circular curved**	Conventional Pleated Cubicle Curtain Accordia-Fold® Ripplefold®
	94008 SERIES		One-Way Draw 16 ft. Two-Way Draw 32 ft. Cannot be curved	Pinch Pleats Cubicle Ripplefold® Accordia-Fold®

Application		Intermediate Support Spacing	Bracket Clearance		Max. Fabric Weight	
	Ceiling Wall Installation	Track perforated 16" on center for direct mounting with screw. For Wall Mount: Two brackets at each end 24" apart, 48" apart over remainder of track.	Ceiling No brackets required.	Wall 2" - 3"	One-Way Draw Two-Way Draw	$\frac{1}{2}$ " Pulley 32 lbs. $\frac{3}{4}$ " Pulley 64 lbs.
	Wall Installation	Two brackets at each end 24" apart, 48" apart over remainder of track.	1- $\frac{3}{4}$ " - 3- $\frac{1}{4}$ "		One-Way Draw Two-Way Draw	32 lbs. 32 lbs.
	Ceiling and Recess Installation Wall Installation	Two brackets at each end 24" apart, 48" apart over remainder of track.	Ceiling 1- $\frac{1}{2}$ "	Wall Single 2- $\frac{3}{4}$ " - 3- $\frac{1}{4}$ " Double 1- $\frac{1}{4}$ " - 2- $\frac{1}{2}$ "	One-Way Draw Two-Way Draw	$\frac{1}{2}$ " Pulley 32 lbs. 1" Pulley 64 lbs.
	Ceiling Wall Installation	1 support 16" from each end, 32" apart over remainder of track.	Ceiling No brackets required.	Wall 2" - 3" 4" - 5"	One-Way Draw Two-Way Draw	30 lbs. 45 lbs.
	Ceiling Wall Installation	Two brackets at each end 24" apart, 48" apart over remainder of track.	Ceiling Drop-In 2"-3"	Wall Push-In 2"-3"	One-Way Draw Two-Way Draw	15 lbs. 20 lbs.
	Ceiling Wall or Mullion Installation	Two brackets at each end 24" apart, 48" apart over remainder of track.	Ceiling 2"	Wall 3- $\frac{1}{2}$ " - 4- $\frac{1}{2}$ " 2" - 2- $\frac{1}{2}$ "	One-Way Draw Two-Way Draw	40 lbs. 80 lbs.
	Ceiling Installation	Track perforated 16" on center for direct mounting with screws.	No brackets required.		One-Way Draw Two-Way Draw	32 lbs. 64 lbs.
	Ceiling Installation	Track perforated 16" on center for direct mounting with screws.	No brackets required.		One-Way Draw Two-Way Draw	32 lbs. 64 lbs.
	Ceiling Installation	Track perforated 16" on center for direct mounting with screws.	No brackets required.		One-Way Draw Two-Way Draw	32 lbs. 64 lbs.
	Ceiling Wall or Mullion Installation	Track perforated 16" on center for direct mounting with screws. For Wall Mount: Two brackets at each end 24" apart, 48" apart over remainder of track.	Ceiling 3"	Wall 3- $\frac{1}{2}$ " - 4- $\frac{1}{2}$ " 2" - 2- $\frac{1}{2}$ "	One-Way Draw Two-Way Draw	32 lbs. 64 lbs.

ARCHITRAC SERIES 94001 TRACK

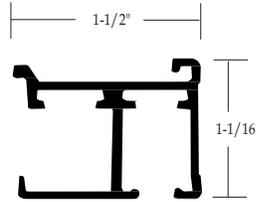
FOR WALL OR CEILING MOUNTING

Dual-Channel, Cord Operated

DESCRIPTION

Extruded .050" NO. 6063T5 aluminum alloy, etched and anodized. White baked enamel finish. Two end pulleys to choose from for either lightweight or heavyweight draperies. Multiwheel roller-bearing masters prevent any binding and give easy traversing.

ACTUAL SIZE
END-VIEW



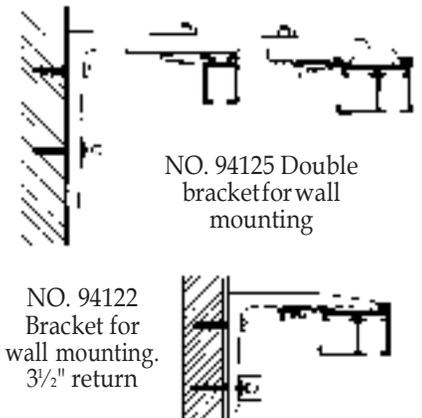
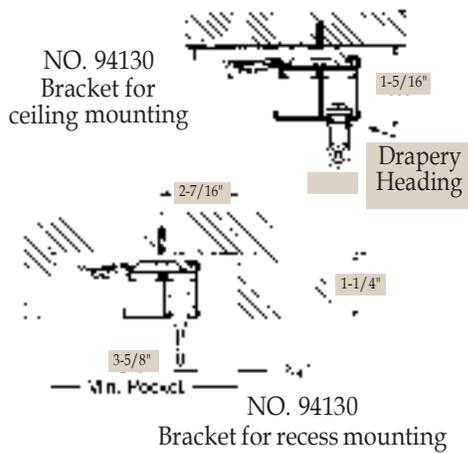
FEATURES

- Separate channels for operating equipment and carriers which hold draperies.
- Will accommodate Accordia-Fold®, Ripplefold® and standard pleated draperies.
- Remove and add slides with snap open end gate.



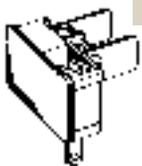
APPLICATIONS

Mounts on wall or ceiling (flush or recess). For spans up to 40' in a two-way draw. Track can be curved. This track series will accommodate Accordia-Fold®, Ripplefold®, and conventional pleated drapery heading systems.



COMPONENT PARTS

Choice of Pulley Sets



NOS. 94119 and 94120 1/2" diameter Teflon® bearings for standard weight draperies where minimum stackback and uniform folding to the end of the rod is desired.



NOS. 94101 and 94102 1" diameter heavy duty ball bearing pulley sets for heavier installations, larger spans. Requires use of rod notching tool NO. 9997

CONVENTIONAL HEADING SYSTEMS

Masters for Conventional Pleated Draperies



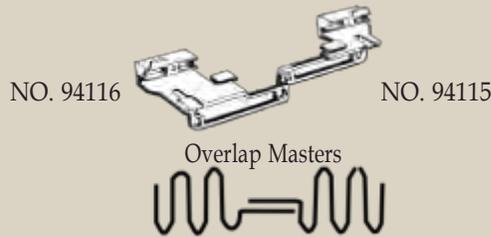
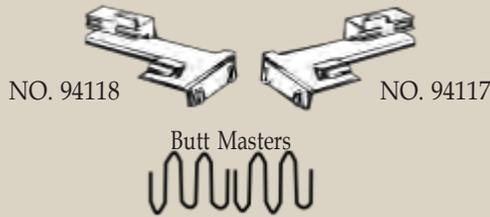
NOS. 94104 and 94103 Multiwheel roller-bearing masters. Regardless of torque, master rollers won't bind.



Teflon® is a registered trademark of DuPont®.

OPTIONAL OPERATIONAL COMPONENTS

Choice of masters for Accordia-Fold®, Ripplefold® heading systems.



2. Specify Mounting Brackets and Quantity
 - A. Ceiling
 - B. Wall - Single Track
 - C. Wall - Double Track
3. Specify Drapery System and Fullness
 - A. Standard Pleated
 - B. Ripplefold® 120%, 100%, 80%, 60%
 - C. Accordia-Fold®
4. Specify Master
 - A. Butt-Master
 - B. Overlap Master
5. End Pulley Options
 - A. ½" Teflon Bearing - NOS. 94119 and 94120
 - B. 1" H.D. Ball Bearing - NOS. 94101 and 94102
6. NO. 9934 polyester cord, (NO. 4 size) used with ½" Teflon® end and 1" ball bearing end pulley set.
7. Tension Pulley to be NO. 9923

Drapery panels butt together at center.
No flat areas or overlap shadow.

SUGGESTED SPECIFICATIONS

1. Furnish and install, as indicated on plans, All Noise Control Track NO. 94001, extruded of .050" 6063T5 aluminum alloy in accordance with Aluminum Association Specification. NO. AA-C22A21.
(25) White, Baked Enamel

ASSEMBLED SETS

Set includes assembled rod, 94122 wall or 94130 ceiling brackets and 9923 cord tension pulley; longer brackets can be ordered separately. Rod may be angular bent or circular curved.

	NO.	Finish	Description
	94270H	25	Set with 1" end pulley
	94270	25	Set with ½" end pulley

Brackets: Wall or ceiling mount.
Draperies: Pinch Pleat, Accordia-Fold® (butt or overlap masters), or Ripplefold® (butt or overlap masters and fullness).
Fabrication and Planning Guides:
Accordia-Fold®, Refer to R5120002
Ripplefold®-Tape, Refer to R4730002

TRACK SPECIFICATIONS:

NO.	Headings	Mount	Description	Max Track Set Length		Max Fabric Weight	
				½" Pulley	1" Pulley	½" Pulley	1" Pulley
94001	Pinch Pleat *Ripplefold Accordia-Fold	Ceiling Wall Recessed	Can be angular bent using 12" radius or circular curved One-Way Draw Two-Way Draw	16 ft.	20 ft.	32 lb.	64 lb.
				32 ft.	40 ft.	32 lb.	80 lb.

* Maximum length of one-way draw is 16 feet.

ARCHITRAC II SERIES 93001 TRACK

1-1/2"

FOR CEILING OR WALL MOUNTING Dual-Channel, Cord Operated

DESCRIPTION

Extruded .050" NO. 6063T5 aluminum alloy, etched and anodized. Finish is white. Two end pulleys to choose from for either lightweight or heavyweight draperies.

ACTUAL
SIZE
END-VIEW

FEATURES

- Front loading carrier system for easy hanging of draperies.
- Large opening carrier channel accepts standard hex socket drivers for direct ceiling installation.

- Available with either 3/4" or 1/2" end pulley sets.
- Choice of butt or overlap masters.
- Sliding edges coated with Kirlon® for smooth traversing action.

APPLICATIONS

Mounts on wall or ceiling. Track can be curved to any angle using a 12" radius or circular curve. Can be used in two-way draw for spans up to 32'. Will accommodate Accordia-Fold®, Ripplefold®, and pinch pleated draperies.

WALL INSTALLATIONS

Two brackets at each end of track 24" apart, 48" apart over remainder of track.

COMPONENT PARTS

	NOS. 93091 & 93092 L.H and R.H. Heavy-duty 3/4" dia. Teflon® bearings; max. Load 64 lbs.	NOS. 93101 & 93102 L.H and R.H. 1/2" dia. end pulleys; max. Load 32 lbs.
	NO. 93103 One-Way draw end pulley	

CEILING INSTALLATIONS

Install directly through pre-drilled holes (16" intervals) in track and end pulleys. Use fasteners which yield direct withdrawal strength of 25 lbs.

NO. 93107 L.H.
Overlap Master

NO. 93106 R.H.
Overlap Master

NO. 93105 L.H.
Butt Master

NO. 93104 R.H.
Butt Master

NO. 93140-93143
Space slide shoes for
Ripplefold systems

NO. 93138
Ceiling Bracket

NO. 93139
Wall Bracket
2" to 3" clear

NO. 93123
Slide Shoe

NO. 93121
Snap Carrier

SUGGESTED SPECIFICATIONS

1. Furnish and install, as indicated on plans, All Noise Control Track NO. 93001, extruded of .050" 6063T5 aluminum alloy in accordance with Aluminum Association Specification NO. AA-C22A21. Finish to be (25) white, baked enamel
2. Specify Mount
 - A. Surface direct or NO. 93138 ceiling brackets
 - B. Wall - NO. 93139 brackets
3. Specify Drapery System and Fullness
 - A. Accordia-Fold® or conventional pleated.
 - B. Ripplefold® - 120%, 100%, 80%, 60%
4. Specify Master Slides
 - A. Butt-Masters, NOS. 93104 and 93105
 - B. Overlap Masters NOS. 93106 and 93107

5. End Pulley Options
 - A. Regular, NOS. 93102
 - B. Heavy Duty, NOS. 93091 and 93092
6. Cord to be NO. 9934 polyester.
7. Cord Guide to be NOS. 9945 or 9923 tension pulley.

MAXIMUM CAPACITY SPECIFICATIONS FOR H.D. ARCHITRAC (Series 93001)

Maximum widths are determined in part by available track lengths. Splicing is not recommended.

Maximum loads apply when using All Noise Control Ripplefold® and Accordia-Fold® drapery systems. NO. 93001, when installed with medium weight fabric on standard size windows (i.e., 16' wide by 8' high) will operate with a 2-3 lb. pull requirement. When installed with a maximum load, it will operate with a 5-6 lb. pull requirement.

Figures at right may be used to determine maximum loads, depending on type of fabric.

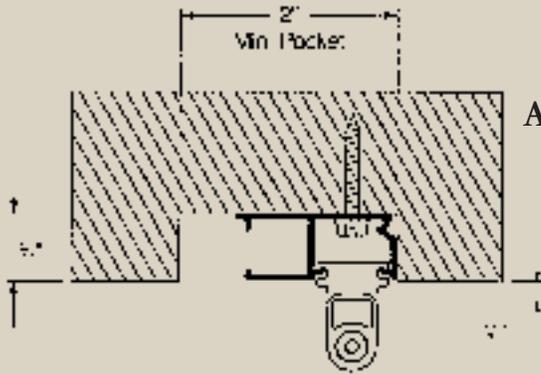
NOTE: All components have been tested under conditions simulating ten years' usage. Snaps will detach with a 4 lb. "peel" action and release with a sheer pull of 22 lbs.

Type of fabric based on 48" goods - 5 oz. per lineal yard unlined sheer or lightweight fabrics. Size of draperies to equal 32 lbs. based on 100% fullness 16' wide x 32' long - 32' wide x 16' long

Type of fabric based on 48" goods - 10 oz. per lineal yard. Lined sheers or lightweight fabrics. Size of draperies to equal 32 lbs. based on 100% fullness 16' wide x 16' long - 32' wide x 8' long

Type of fabric based on 48" goods - 20 oz. per lineal yard. Lined medium weight fabrics or heavy cotton, velours and linens. Size of draperies to equal 32 lbs. based on 100% fullness 16' wide x 8' long

ARCHITRAC SERIES 93001 TRACK



ASSEMBLED SETS

Set includes assembled rod, standard wall or ceiling brackets and 9923 cord tension pulley. Longer brackets must be ordered separately. Rod may be angular bent or circular curved.

	NO.	Finish	Description
	93150H	25	Track with heavy-duty pulleys
	93150	25	Track with standard pulleys

Fabrication and Planning Guides: Accordia-Fold®, Refer to R5120002 Ripplefold®, Refer to R4730002

TRACK SPECIFICATIONS

NO.	Headings	Mount	Description	Max Track Set Length	Max Fabric Weight	
93001	Pinch Pleat Ripplefold® Accordia-Fold®	Ceiling Wall Recessed	Can be angular bend using 12' radius or circular curved One-Way Draw Two-Way Draw	16 ft. 32 ft.	½" Pulley 32 lb. 32 lb.	¾" Pulley 32 lb. 64 lb.

DOUBLE DUTY RODDING SERIES 9095 TRACK

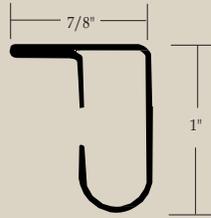
FOR WALL OR CEILING MOUNTING. USE WITH CONVENTIONAL DRAPERIES ONLY

Single Channel, Cord Operation

DESCRIPTION

22 gauge steel (.030"), white baked enamel finish. An extra strong and rugged deluxe traverse line. Push-in style brackets for fast mounting. Flange construction provides extra strength; makes surface mounting easy. Cords are completely concealed in track.

ACTUAL SIZE
END-VIEW



APPLICATION

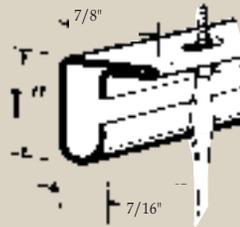
Surface or recess mounting. Holes pre-drilled in integral mounting flange on 16" centers for direct mount with Hex or Pan Head screws. No supports or brackets required for ceiling mounting.

FEATURES

- Can be curved to 8" radius.
- Ball bearing pulleys.
- Self-lubricating slides.
- Concealed cord, can't sag.
- Baked enamel finish.



CEILING MOUNT



COMPONENT PARTS

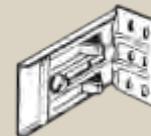


NO. 9095 rodding 12', 16', and lengths. Can be curved.



NO. 3909 Slide Carrier Molded; self-lubricating. Molded of special formula; self-lubricating.

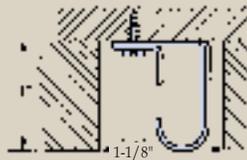
PUSH-IN END BRACKETS



NO.	Clearance	3311
3312	2" to 3"	

WALL OR CEILING MOUNTING.

Use choice of bracket/support projections.



Track is perforated through flange; 16" on center. No brackets or supports needed. Use the same components for wall or ceiling mounts.

MORE COMPONENT PARTS



NO. 9287N

Ball Bearing pulley sets. Easy operation at unusually wide or high spans or with heavy panels.

NO. 9497

Master Slides

One-Piece construction permits free overlap of draperies when closed



ASSEMBLED SETS

Double Duty is available in two-way, one-way and multiple draw sets. Also in double traverse rod sets and special ceiling track sets.

MAXIMUM CAPACITY

Max. Rod Length	Max. Fabric Weight
One-Way - 24'	30 lbs.
Two-Way - 32'	45 lbs.

Support Spacing

One support 16" from each end bracket and one each 32" over remainder of rod (1 support at splice).

SUGGESTED SPECIFICATIONS

1. Furnish and install, as indicated on plans, All Noise Control track NO. 9095, formed of .030" 22 gauge steel with baked enamel finish inside and out. To be used with All Noise Control components.
2. End pulley Sets to be push-in style with ball bearings, NO. 9287.
3. End brackets to be push-in style. All supports to be fastened with appropriate fastening devices to provide 25 lbs. withdrawal strength per device.
4. Cord to be sized NO. 4, NO. 9934 polyester and rigged for tension pulley.

Intermediate Supports	Clearance
NO. 9592	2" to 3"



NO. 9934 Cord size 4, braided cord; polyester core.

BATON OR HAND DRAW

Series 94003 and 94008 Track for wall or ceiling mounting • Series 9046 Track • Series 94004 Track • Series 94005 Track for ceiling mounting (Single Channel, Cordless)

DESCRIPTION

Extruded .050" high strength, 6063T5 aluminum alloy single channel tracks etched and anodized in natural finish in accordance with Aluminum Association Specification NO. AA-C22A21. For cordless traverse operation. All sliding edges lubricated with Kirlon® except 94008.



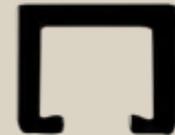
NO. 94003
Wall or ceiling
mount



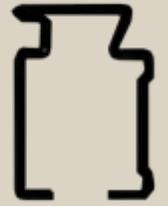
NO. 94004
Ceiling mount



NO. 94005
Ceiling mount

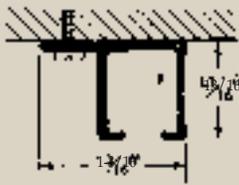


NO. 9046
Ceiling mount

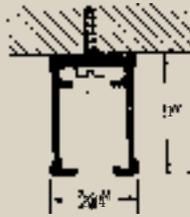


NO. 94008
Wall or ceiling
mount
(steel track)

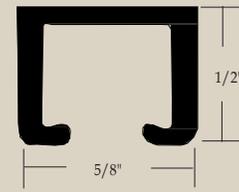
APPLICATIONS



NO. 94004
Ceiling mount



NO. 94005
Ceiling mount

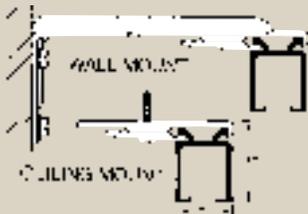


NO. 9046
Ceiling mount

NO. 94004, Hand draw, ceiling mount
Rear flange perforated on 16" centers for direct ceiling mount; no need to screw through channel. Track cannot be curved. Use NO. 94142 end caps with NO. 9670 ball bearing carriers. White baked enamel finish.

NO. 94005, Hand draw, ceiling mount
Track perforated on 16" centers. Use NO. 94141 end cap with NO. 9670 ball bearing carriers. Track can be bent to any angle using a 12" radius; semi-circular curves of 48" radius (min.) can be curved at factory.

NO. 9046 Hand draw, ceiling mount
Track perforated on 16" centers. White baked enamel finish. Track can be bent to any angle using 8" or 12" radius; semi-circular curves of 48" radius (min.) can be curved at factory.

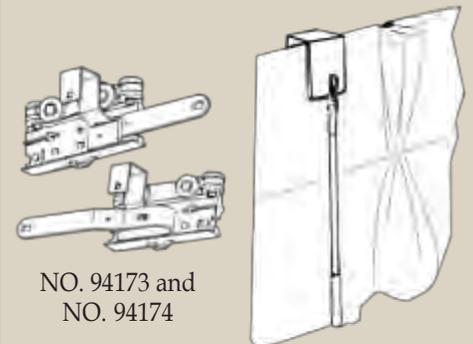


NO. 94003 Hand draw, wall or ceiling mount. Use projection bracket NO. 94132, ceiling bracket NO. 94140. Use NO. 94141 end caps with NO. 9670 ball bearing carriers. White baked enamel finish. Can be bent to any angle using 12" radius; larger semi-circular radius curved at factory.



NO. 94008, Hand draw, wall or ceiling mount.
Use projection bracket NO. 94132, ceiling bracket NO. 94140. Use NO. 9670 ball bearing carriers. White baked enamel finish. Cannot be bent.

OVER THE TOP MASTER CARRIER

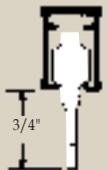


NO. 94173 and
NO. 94174

ARCHITECT'S GUIDE

Window Hardware

COMPONENT PARTS



NO. 9670



NO. 9406



NO. 9683



NO. 9684



NO. 94110 Splice
for 94003 track



NO. 9682 End cap
for NO. 9406



NO. 9686 Slide
carrier with hook,
without bead chain.
Standard drop,
3-1/2". Other drops
available (using
chain) at extra cost.



NO. 94141 End
cap for NOS.
94003, 94005



NO. 94142 End
cap for NO. 94004

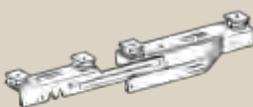


NO. 9678R

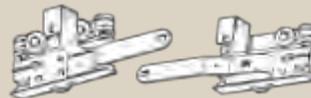


NO. 9685 Slide
carrier with hook
NO. 9406 button
slide with attached
hook.

NO. 9673 Carrier
with hook. Ball
bearing carrier
with attached
hook.



NO. 9644 Master slide carriers
give center overlap for privacy.
May be used with batons.



NO. 94173 R.H. Master Carriers
NO. 94174 L.H. Master Carriers



NO. 94158 R.H. Master slide
NO. 94159 L.H. Master slide
Overlap masters for batons; Ripplefold®,
Accordia-Fold®, conventional pleat
draperies (panels must hang
below track).

NO. 9687 Ball
bearing carrier
with hook, without
chain. Has eyelets
for NO. 9688
chain. Use chain
with NOS. 94003 -
94005; cannot use
with 9046



NO. 9684 End stop
holds end hooks of
shower curtains.



NO. 94135 R.H. Master Carriers
NO. 94136 L.H. Master Carriers

BATONS WITH HARNESS SNAPS

For use with cordless hand draw;
white finish

3/8" Fiberglass	3/4" Steel	Length
NO. 91232	91332R	2 - 1/2" long
NO. 91233	91333R	3' long
NO. 91234	91334R	4' long
NO. 91235		5' long
NO. 91236		6' long



NO. 94113 R.H. Master Carriers
NO. 94114 L.H. Master Carriers
Overlap masters for NOS. 94003 -
94008 tracks. Multi-wheel to take
torque in any direction.



NO. 9406 Button
Lubri-slide Molded
Celcon; glides
smoothly in track.



NO. 94133 R.H.
Master Carriers
NO. 94134 L.H.
Master Carriers

Baton Draw Multi-Wheel Masters for
94133 and 94134 Accordia-Fold® and
Pinch Pleat for extra overlap. 94135
and 94136 for Ripplefold®.
NOTE: Above masters require use of
94145 or 94146 stiffeners.

BATON OR HAND DRAW SUGGESTED SPECIFICATIONS

94003 SERIES

1. Furnish and install, as indicated on plans, All Noise Control track NO. 94003, extruded of .050" 6063T5 Aluminum alloy etched and anodized.
 2. Specify Finish: (25) White
 3. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing style, NO. 9673 Ball Bearing style, or NO. 9678R Wheeled Style.
(Specify NO. 9603 End Cap and NO. 94113-94114 Master Carrier with the above)
Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style
(Specify NO. 9684 End Stop and 9644 Master Carrier with Button Style Slides)
 4. Specify Mounting Bracket: NO. 94132 (Wall Mount) V (2"-3" Clearance) or NO. 94140 (Ceiling Mount).
One Bracket to be mounted at each end of track. (One 24" from each drapery stacking end and one at 48" intervals over remainder of track).
-

94004, AND 94005 SERIES

1. Furnish and install, as indicated on plans, track NO. 94005 or 94004, extruded of .050" 6063T5 Aluminum. Track to be fastened securely at 16" intervals through Pre-Drilled holes.
 2. Specify Finish for 94004: (25) White (NO. 94004 ONLY)
 3. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing Style, NO. 9673 Ball Bearing style, or NO. 9678R Wheeled Style.
(Specify NO. 94142 End Cap for NO. 94004 Track Series. Specify NO. 94141 End Cap for 94005 Track Series. Specify NO. 94113 and 94114 Master Carriers with Ball Bearing style).
Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style.
(Specify NO. 9684 End Stop and NO. 9644 Master Carrier with Button Style Slides)
-

94008 SERIES

1. Furnish and install, as indicated on plans, All Noise Control track NO. 94008, rolled of 22 gauge (.030") Galvanized Steel, White Baked Enamel Finish.
 2. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing style, NO. 9673 Ball Bearing style or NO. 9678R Wheeled Style.
(Specify NO. 9603 End Cap and NO. 94113-94114 Master Carrier with the above)
Specify Slide Carrier: NO. 9406 or NO. Button Style, NO. 9685 Button Style, or NO. 9686 Button Style
(Specify NO. 9684 End Stop and 9644 Master Carrier with Button Style Slides)
 3. Specify Mounting Bracket: NO. 94132 (Wall Mount) V (2"-3" Clearance) or NO. 94140 (Ceiling Mount).
One Bracket to be mounted at each end of track. (One 24" from each drapery stacking end and one at 48" intervals over remainder of track).
- NOTE: Fastening devices should have a minimum 25lb. direct withdrawal strength. Screws used through channel openings should be a phillips or posidrive head with a NO. 6 head.
-

9046 SERIES

1. Furnish and install, as indicated on plans, All Noise Control track NO. 9046, extruded of .070" 6063T5 Aluminum alloy etched and anodized.
2. Finish: (25) White
3. Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style.
4. Specify Master Carrier NO. 9644 OR 94158 AND 94159
5. Specify End Caps: NO. 9684 or NO. 9682

SUPERFINE® CONTRACT RODS

FOR WALL OR CEILING MOUNTING

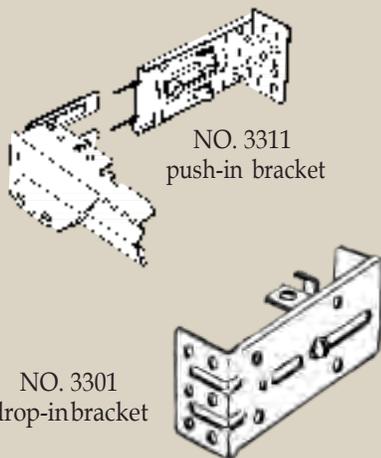
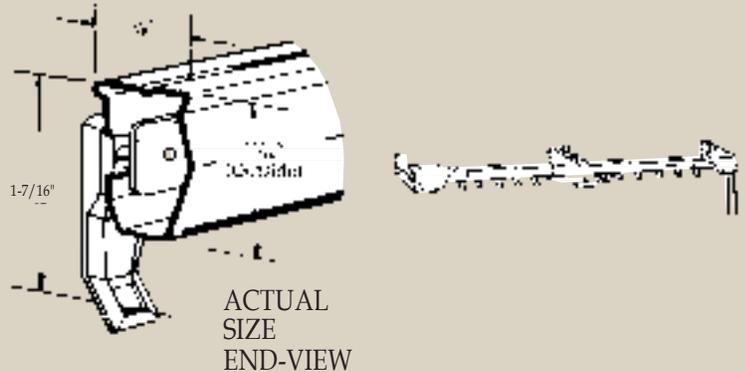
Adjustable

DESCRIPTION

White finish, conventional adjustable traverse rod.
 Roll formed of heavy gauge steel. Choice of drop-in or push-in mounting brackets.

FEATURES

- White Baked enamel finish.
- All sliding edges Kirlon® coated.
- Extra strength master slides.
- Teflon end pulleys for quiet, longer life.
- Universal cam lock supports for easy installation, secure hold
- Bulk packed for economy.



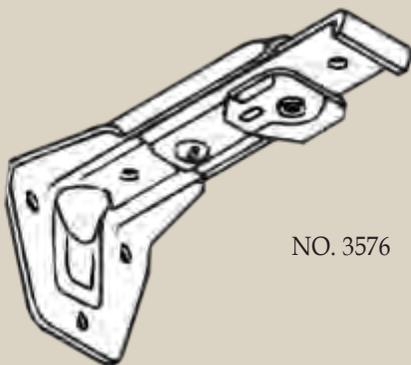
SUGGESTED SPECIFICATIONS

Heavy duty, adjustable traverse rods to be All Noise Control NO. 3083R Series. Rod sections to be 24 gauge (.021") steel, white baked enamel finish. Tolerances between rod sections are not to exceed plus minus .010", assuring trouble free, telescoping joints. Rods to have 3/4" diameter pulleys and self-lubricating slides. Cords to be NO. 4 (4/32" diameter) braided polyester. Brackets, supports and cord tension pulleys are to be ordered separately.

Specify push-in or drop-in style brackets. Specify size:

All Noise Control Contract Rods are economically bulk packed for commercial installation.

UNIVERSAL CAM SUPPORT



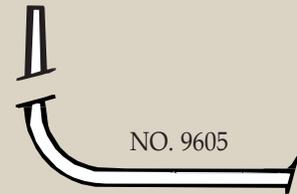
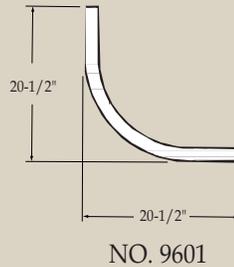
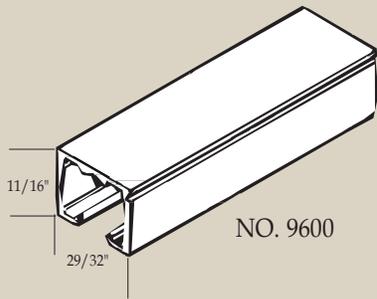
NO. 3576



NO. 3558

CUBICLE TRACK SYSTEM

CUBICLE TRACK SERIES 9600

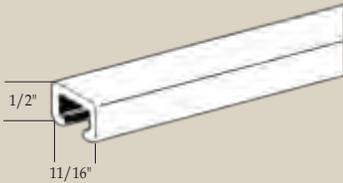


Excellent choice for privacy curtains in hospitals and extended care facilities. Track is $\frac{29}{32}$ " x $\frac{11}{16}$ " x .050 extruded 6063T5, anodized aluminum. Inner surface is center ridge-grooved for easy installation.

If specified, tracks will be bent or circular curved from one continuous length up to 20'. Bends will be approx. 14" radius. Maximum weight per foot: 2.4 pounds.
NO. 9601/090. 33" track with 90° bend.
NO. 9605/090. Track with 90° bend, 9616 carriers, 9610 end stops and 9611 pull-out.

CUBICLE TRACK SYSTEM

CUBICLE TRACK SERIES 9046



Good quality track for use with cubicle or pinch-pleated curtains. Track is $\frac{3}{8}$ " x $\frac{1}{2}$ " x $\frac{11}{16}$ " extruded 6063T5 anodized aluminum. Lubricated with Kirlon for friction-free operation. If specified, tracks will be bent or circular curved from one continuous length up to 16'. Bends will be approx. 8" or 12" radius.

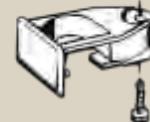
CARRIERS FOR SERIES 9046 TRACK



NO. 9685/061. Self lubricating button slide. Zinc plated .080 wire hook designed for grommeted panels.
NO. 9686/061. Slide and hook without bead chain.
NO. 9644/061. Master slide for pinch-pleated panels; permits draperies to overlap for privacy. Use 9406 slide.

OTHER COMPONENTS FOR SERIES 9046 TRACK

Specifications supplied on request.



NO. 9682
End cap



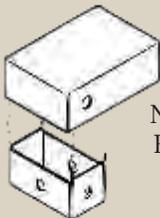
NO. 9684
End stop



NO. 9406 Button
Lubri-slide Molded
Celcon; glides
smoothly in track.

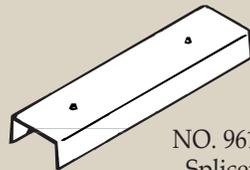
OTHER COMPONENTS FOR SERIES 9600 TRACK

Specifications supplied on request.



NO. 9610
End stop

NO. 9611
Pull-out



NO. 9612
Splicer



NO. 9613
End cap



NO. 9637
Support



NO. 9639
Bracket

9600 TRACK



NO. 9616



NO. 9633
Steel eye cubicle

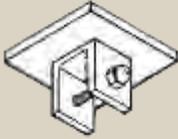
NO. 9616/061. Carrier body and wheels of Celcon. Eye and hook of .093 bright basic wire, nickel plated.

Celcon® is a registered trademark of Ticona®

CUBICLE TRACK SYSTEM

OTHER COMPONENTS FOR 9600 TRACKS

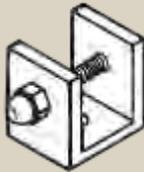
Specifications supplied on request.



NO. 9623
Ceiling flange



NO. 9620/12
Suspension tubing
3/4" x 3/4"



NO. 9624
Track socket



NO. 9689
16" PVC hanger

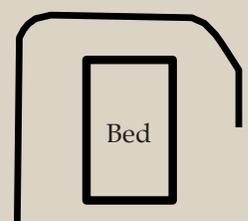
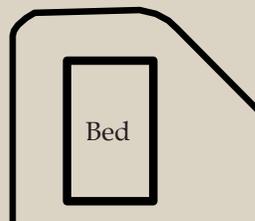
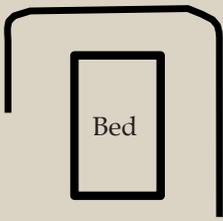
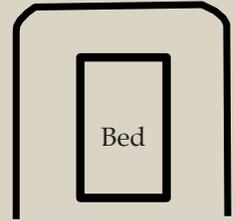
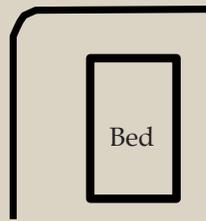
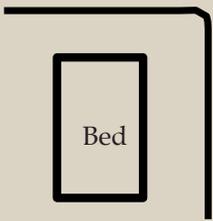


NO. 9690
16" hook chain



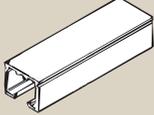
NO. 9693
End ring for
shortening
chain

POPULAR CONFIGURATIONS FOR INTRAVENOUS OR CUBICAL INSTALLATIONS



CUBICLE TRACK SYSTEM

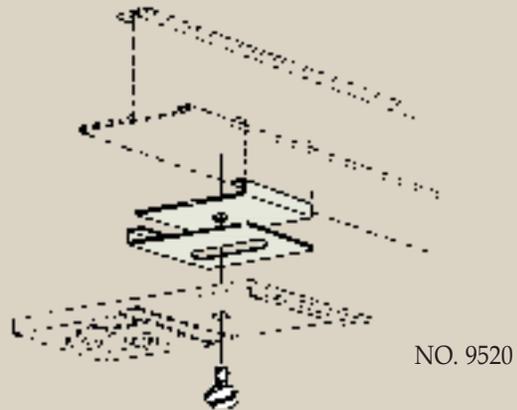
TRACK SYSTEMS AT A GLANCE

SERIES	CROSS SECTION	MOUNT	TRACK DRAW	MAX. SET LENGTH	FABRIC WEIGHT	BENDS
 NO. 9046	5/8" x 1/2"	Ceiling Recessed	Two-Way One-Way Multiple	40 ft. 20 ft. 40 ft.	80 lbs. 40 lbs. 80 lbs.	8" or 12" curved
 NO. 9600	29/32" x 11/16"	Ceiling Recessed Wall	Two-Way One-Way Multiple	40 ft. 20 ft. 40 ft.	96 lbs. 48 lbs. 96 lbs.	14" approx. radius or circular curved

INSTALLATION AIDS

SUSPENDED CEILING CLIPS

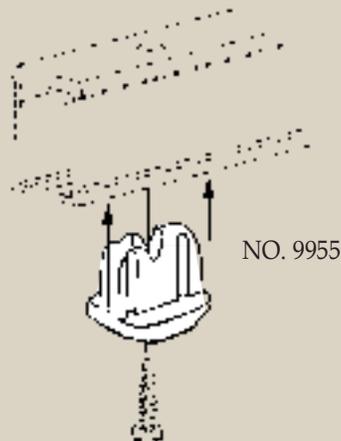
Can be used for mounting Architrac rod sets on suspended type ceilings where conventional surface mounting with screws and/or mounting devices is not possible.



NO. 9520

CHANNEL PROTECTOR

Plastic channel protector should be used as shown. Place inside the track during ceiling or recess mounting of surface track to prevent damage to sliding surface. Use with 94005, 94008 and 9046 tracks.



NO. 9955

Do not use Hex head screws.
Must use low profile heads.